

MAGNETIC "BRIDLE" LEVEL INDICATORS

Magnetic "Bridle" Level Indicators (or cage, isolating column, bypass pipe, external chamber, etc.) is a vertical pipe connected to the side of a storage tank or process vessel typically with side-side or side-bottom connections. Because the fluid inside the bridle will rise and fall equally with the level of fluid inside the tank or vessel, the bridle has been adapted for level measurement on a broad scale. The use of the term "bridle" refers to a bypass chamber on a larger process vessel on which the level instrumentation for that vessel is mounted. Bridles usually do not have level equipment extending into the bridle itself. Level equipment is typically placed in its own cage or nozzle attached to the bridle.

BRIDLE ADVANTAGES

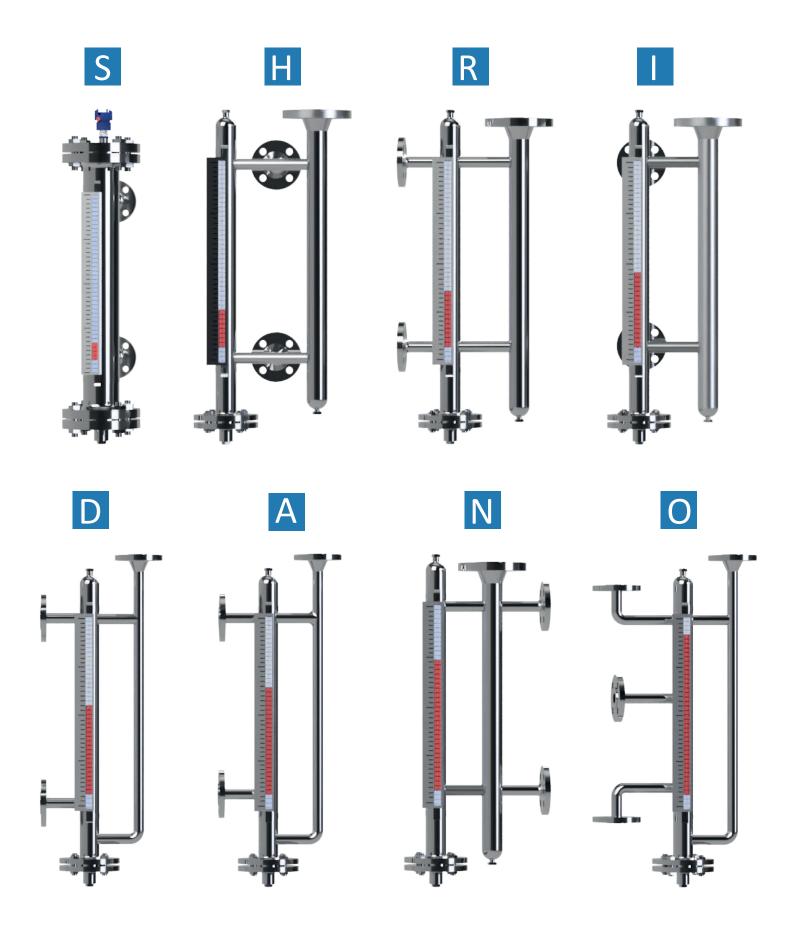
Bridle level measurement has provided industrial users with distinct advantages:

- Fewer Connections: A bridle reduces the number of connections necessary on the process vessel. This is especially important on boiler code vessels that require qualified welders and procedures.
- **Prudent Design:** Level instrumentation is often the last consideration on a project. Mounting the instrumentation on a bridle eliminates the need for planning multiple instrumentation connections on the vessel.
- Saves Time: Because instrumentation is typically left until the end, ordering a bridle with all the level instrumentation cuts down on the time necessary to add connections and install the instrumentation at the project deadline.
- **Avoids Obstructions:** When a tank has mixers, agitators, aerators, ladders, or structural bracing, a bridle avoids any interference between these objects and the level controls.
- **Reduces Turbulence, Foam:** In a highly agitated vessel, a bridle calms the surface to be measured and reduces foam to improve measurement accuracy.

BRIDLE ARRANGEMENT OPTIONS

- A bridle is connected to the side of a tank or vessel. Level equipment is typically placed in its own cage that is attached to the bridle.
- A Magnetic Level Indicator (MLI) can provide both local and remote level indication as well as redundant level control for optimum reliability. The transmitter is shown with a local remote extension which offers more convenient access to the transmitter.
- A cage-mounted Guided Wave Radar transmitter is an ideal solution for many new and retro fit bridle applications.
- Isolation valves are often located between the instrument cage and the bridle so that the instrument can be isolated from the process for maintenance or repair.





ORDERING INFORMATION FOR MBLI SERIES

SF	ECIFY PART NO. MBLI MBLI
	STYLE
	SOLO Series
	DUO - Process connection on Nozzle
3	DUO - Process connection on MLI (180°) *
	DUO - Process connection on MLI (90°) *
D	DUO - Secondary Chamber through Elbow
	DUO - Secondary Chamber through Elbow
4	and Tee
V	DUO - Process connection on Secondary
	Chamber (180°) *
	Others
	MATERIAL OF CONSTRUCTION
	304 SS
	316 SS
	316L SS
)	316/316L SS (Dual Certified) Titanium
	Hastelloy C276
ì	Inconel 625
1	Inconel 825
ı	PVDF / Kynar
J	PP
	Others
	APPLICATION
	Total Level
	Interface Level
	Flashing ¹
	Others
	FLOAT MATERIAL
	316 / 316L SS
	Titanium
	Hastelloy
	Inconel
	PVDF / Kynar
)	PP
	Others
	INDICATION TYPE
	Rotating Flappers (Red / White)
	Shuttle
	Hermetically Sealed Flappers
	Broad Indicators ²
	Custom Color Flappers Others
са	se of SOLO design, "D" is standard supply.

ORDERING INFORMATION FOR MBLI SERIES

SPECIFY PART NO.	\longrightarrow	MBLI	1	2	3	4	5	6	7	8	9	10	11	12	13	
		MBLI			П	П				\Box						

9	PROCESS CONNECTION						
	Flanged						
1	½" / DN 15	Α	150# / PN16				
2	3/4" / DN 20	В	300# / PN40				
3	1" / DN 25	С	600# / PN64				
4	1½"/ DN 40	D	900# / PN100				
5	2" / DN 50	Ε	1500# / PN160				
6	3" / DN 80	F	2500# / PN250				
	Threaded						
7	½" / DN 15	G	NPT				
8	¾" / DN 20	Н	BSP				
9	1" / DN 25	0	Others				
0	Others						

10	VENT CONNECTION	ON			
	Flanged/Plugged/Valves				
1	½" / DN 15	Α	150# / PN16		
2	¾" / DN 20	В	300# / PN40		
3	1" / DN 25	С	600# / PN64		
4	1½" / DN 40	D	900# / PN100		
5	2" / DN 50	Е	1500#/ PN160		
		F	2500# / PN250		
		G	NPT Plug		
		Н	BSP Plug		
		1	Threaded valves		
0	NONE	J	SW Valve		
		K	SW Valve w/ Flange 5		
		L	Flanged Valve ⁵		
		Ν	NONE		
		О	Others		

in case of SW Valve w/ Flange OR Flanged valves, rating of flanges shall be as per process / instrument connection

11	DRAIN CONNECTION						
	Flanged/Plugged/Valves						
1	½" / DN 15	Α	150# / PN16				
2	¾" / DN 20	В	300# / PN40				
3	1" / DN 25	С	600# / PN64				
4	1½" / DN 40	D	900# / PN100				
5	2" / DN 50	Е	1500#/ PN160				
		F	2500# / PN250				
		G	NPT Plug				
		Н	BSP Plug				
		T	Threaded valves				
0	NONE	J	SW Valve				
		K	SW Valve w/ Flange ⁶				
		L	Flanged Valve ⁶				
		Ν	NONE				
		О	Others				

in case of SW Valve w/ Flange OR Flanged valves, rating of flanges shall be as per process / instrument connection

12	OPTIONS / ACCESSORIES
NN	None
SW	Switches for MLI
RX	REED Chain Level Transmitter
MX	Magnetostrictive Transmitter for MLI
RO	Radar Transmitter (GWR / Free Space), OEM Supply
RS	Radar Transmitter (GWR / Free Space), SAPL Supply 7
IN	Thermal Insulation Jacket
CY	Cryogenic Insulation with anti-frost ext.
FR	Anti-frost extension
HT	Tracing (Electrical / Steam)
IV	Isolation Valves
XX	Multiple options (as specified on TDS)
00	Others

outsourced / 3rd party sourcing

19	AREA CLASSIFICATION
- 15	

0 Non-Hazardous

1 Hazardous







Head office and Manufacturing - 1

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